



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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9287 Nov 2
SHIP

D4122-3
Job Sheet 184826



Part No: D4122-3

Job Qty: 1 ea

Part Name: Floor Protector, Aft



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/17/18

Job Tracking No:

Due Date: 10/26/18

Created By: Shannon Hadley

Type: SOLD

Description:

Note: DWG REV B IPP Rev:A 10.06.04 new issue DD verf:JLM IPP Rev:B 10.10.14 AS PER REV.B DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	1 pcs		10/26/18	0.00	0.31	Waterjet 1		SC 18/10/18
110	QC	1 pcs		10/26/18	0.00	0.00	QC2 Waterjet-3		SC 18/10/18 DAS
120	QC	1 pcs		10/26/18	0.00	0.00	QC8-4		OCT 19 2018 68
130	Small Fab	1 pcs		10/26/18	0.00	0.10	Small Fab-5		9-89
140	QC	1 pcs		10/26/18	0.00	0.00	QC5		
150	Packaging	1 pcs		10/26/18	0.00	0.00	Packaging3 PKG		OCT 22 2018
160	QC21-SA	1 Ea		10/26/18	0.00	0.00	QC21		21 9-89 OCT 22 2018

Part Op **100** - 1-Cut as per Dwg Dwg Rev: B Prog Rev: B 2-Deburr if necessary
Descriptions: **130** - Deburr if necessary.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MLEXS.125-F60029-04	GE Plastics Lexan Sheet (Dark Grey)	8.8030 sf (8.803 ea)	100-Waterjet	M138511

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	MLEXS.125-F60029-04	9	1,562	0

Part Specifications

Specifications could not be found.

Plex 10/17/18 10:33 AM Dart.Hadley.Shannon

DART
AEROSPACE

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 832-5200
Email: sales@dartero.com
www.dartaero.com

Container No: S119533



Part: D4122-3

Job No: 184826

Serial No/Batch: S119533

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/18/18

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D4122-3
Job Sheet 184643



Part No: D4122-3

Job Qty: 1 ea

Part Name: Floor Protector, Aft



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/15/18

Job Tracking No:

Due Date: 10/26/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP Rev:A 10.06.04 new issue DD verf:JLM IPP Rev:B 10.10.14 AS PER REV.B DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		10/26/18	0.00	0.00	Start Up Waterjet		
100	Waterjet - B4B	1 pcs		10/26/18	0.00	0.31	Waterjet1		
110	QC	1 pcs		10/26/18	0.00	0.00	QC2 Waterjet-3		
120	QC	1 pcs		10/26/18	0.00	0.00	QC8-4		
130	Small Fab	1 pcs		10/26/18	0.00	0.10	Small Fab-5		
140	QC	1 pcs		10/26/18	0.00	0.00	QC5		
150	Packaging	1 pcs		10/26/18	0.00	0.00	Packaging3		
160	QC21-SA	1 Ea		10/26/18	0.00	0.00	QC21		

Part Op 100 - 1-Cut as per Dwg Dwg Rev: _____ Prog Rev: _____ 2-Deburr if necessary
Descriptions: 130 - Deburr if necessary.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MLEXS.125-F60029-04	GE Plastics Lexan Sheet (Dark Grey)	8.8030 sf (8.803 ea)	90 Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MLEXS.125-F60029-04	9	1,569	0

Part Specifications

Specifications could not be found.

Plex 10/15/18 1:46 PM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : ☐					

